



# Perfactory<sup>®</sup> Material

## ABS Tough

EnvisionTEC's ABS Tough is an extremely tough ABS-like 3D printing material. ABS Tough is an ideal solution for a wide variety of applications including snap-fit items and assembly applications which require some elasticity. It is a tough material, suitable for high quality prototypes of items in categories such as automotive and consumer goods as well as stable enough for production-quality end use parts. ABS Tough is ideal for any application which requires a material capable of holding high stress and force. It is also capable of very high speed builds, allowing for large models to be built in under a day without sacrificing its exceptional surface quality.

Material Properties*	
Description	
Heat Deflection Temperature	60 degree C at 1.82 MPa
Impact Izod	16.5 J/m
Description	After post curing 5 min x 2
Tensile Strength	75 MPa
Tensile Modulus	1927 MPa
Elongation at Break	5.2%
Flexural Strength	125 MPa
Flexural Modulus	3016 MPa
Viscosity	365 cP at 25°C

\*All data provided is preliminary data and must be verified by the individual user.

Recommended Machines
Perfactory <sup>®</sup> 4 Standard, Perfactory <sup>®</sup> 4 Standard XL, Perfactory <sup>®</sup> 4 Mini, Perfactory <sup>®</sup> 4 Mini XL,

## Applications

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